The Handbook Of Biomass Combustion And Co Firing

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this unique handbook presents both the theory and application of biomass combustion and co firing from basic principles to industrial combustion and environmental impact in a clear and comprehensive manner it offers a solid grounding on biomass combustion and advice on improving combustion systems written by leading international academics and industrial experts and prepared under the auspices of the iea bioenergy implementing agreement the handbook is an essential resource for anyone interested in biomass combustion and co firing technologies varying from domestic woodstoves to utility scale power generation the book covers subjects including biomass fuel pre treatment and logistics modelling the combustion process and ash related issues as well as featuring an overview of the current r d needs regarding biomass combustion

co firing biomass with fossil fuels in existing power plants is an attractive option for significantly increasing renewable energy resource utilization and reducing co2 emissions this chapter mainly discusses three direct co firing technologies pulverized fuel pf boilers fluidized bed combustion fbc systems and grate firing systems which are employed in about 50 40 and 10 of all the co firing plants respectively their basic principles process technologies advantages and limitations are presented followed by a brief comparison of these technologies

when applied to biomass co firing this chapter also briefly introduces indirect co firing and parallel co firing and their application status

the application of advanced technologies employing combustion co firing of coal andbiomass is seen as a promising approach to minimising the environmental impact andreducing co2 emissions of heat power production the existing uncertainties in the combustion behaviour of such fuel mixes and the release of alkali metals with otherelements during the combustion or co firing of many bio fuels are some of the mainissues that are hindering its application the potential presence of high levels of alkalichlorides and low levels of sulfates in the deposits formed on heat exchanger can causeenhanced corrosion and or limit the heat transfer between the hot combustion gases andthe water steam system within the process plant this work has investigated the detailed gas compositions and deposition characteristics of the combusted gas streams produced from fossil and biomass fuels pure and or blendin a pilot scale combustors pf and fbc at cranfield university combustion gasanalysis were obtained on line by a high resolution multi component fourier transforminfra red ftir gas analyser and deposits samples were collected from the flue gasusing air cooled probes with surface temperatures of about 500 600 700oc and analysed using sem edx and xrd techniques fuels included several biomass fuels cereal co product ccp straw miscanthus pulverised oil seed rape straw againststored pellets miscanthus pellets willow fast pyrolysis bio oil and twocommercially used coals el cerrejon and daw mill the results of the experimental studies have been compared with thermodynamic equilibrium predictions high combustion efficiency was maintained throughout the range of fuel mixes theso2 and hcl levels were low in pure biomass combustion and increased as the biomassfraction of the fuel decreased when co fired with these coals however the nox outputremained stable except for miscanthus daw mill mixtures and osr stored pelletcombustion the deposition flux was highest on the coolest probes for each fuel thelowest deposition fluxes were found for the combustion of either fast pyrolysis bio oilor coppiced willow there is evidence of significant differences deposition fluxesbetween el cerrejon coal and daw mill coal mixed with ccp and or miscanthus thepresence of chlorine was identified in deposits produced from combustion of purebiomass or high biomass mixes the lowest levels found here in fast pyrolysis bio oilcombustion and only detected at higher shares 80 of biomass co fired with dawmill coal whereas mixed biomass with el cerrejon coal produced cl in deposits at alow biomass share the application of thermodynamic equilibrium modelling has been found to be usefultool for providing a qualitative understanding of elements present and or control by hotgas in modern combustion processes

the utilisation of biomass is increasingly important for low or zero carbon power generation developments in conventional power plant fuel flexibility allow for both direct biomass combustion and co firing with fossil fuels while the integration of advanced technologies facilitates conversion of a wide range of biomass feedstocks into more readily combustible fuel biomass combustion science technology and engineering reviews the science and technology of biomass combustion conversion and utilisation part one provides an introduction to biomass supply chains and feedstocks and outlines the principles of biomass combustion for power generation chapters also describe the categorisation and preparation of biomass feedstocks for combustion and gasification part two goes on to explore biomass combustion and co firing including direct combustion of biomass biomass combustion and gasification fast pyrolysis of biomass for the production of liquids and intermediate pyrolysis technologies largescale biomass combustion and biorefineries are then the focus of part three following an overview of large scale biomass combustion plants key engineering issues and

plant operation are discussed before the book concludes with a chapter looking at the role of biorefineries in increasing the value of the end products of biomass conversion with its distinguished editor and international team of expert contributors biomass combustion science technology and engineering provides a clear overview of this important area for all power plant operators industrial engineers biomass researchers process chemists and academics working in this field reviews the science and technology of biomass combustion conversion and utilisation provides an introduction to biomass supply chains and feedstocks and outlines the principles of biomass combustion for power generation describes the categorisation and preparation of biomass feedstocks for combustion and gasification

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